

Transportation Transformation: The Path to Net Zero Emissions



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Manager- Western Region
Cummins



SHEHADEY

Family Foods, LLC 

EV Class 8 Tractor Project

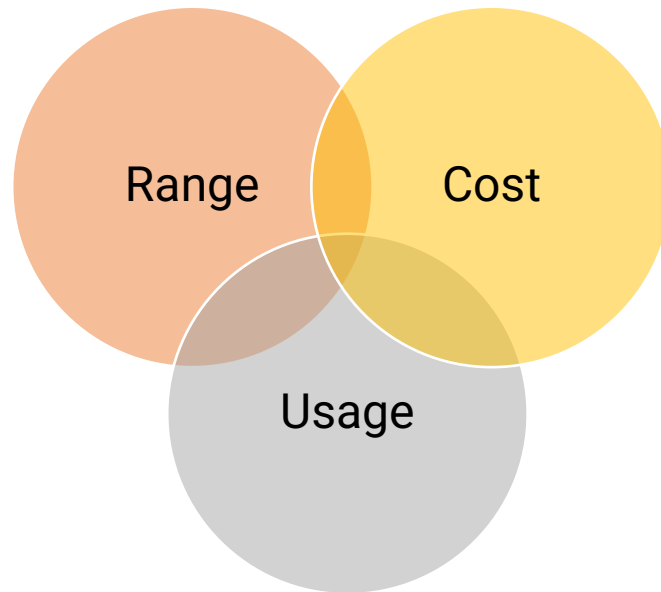
Erik Covey CAFM, CFPF – Fleet Manager



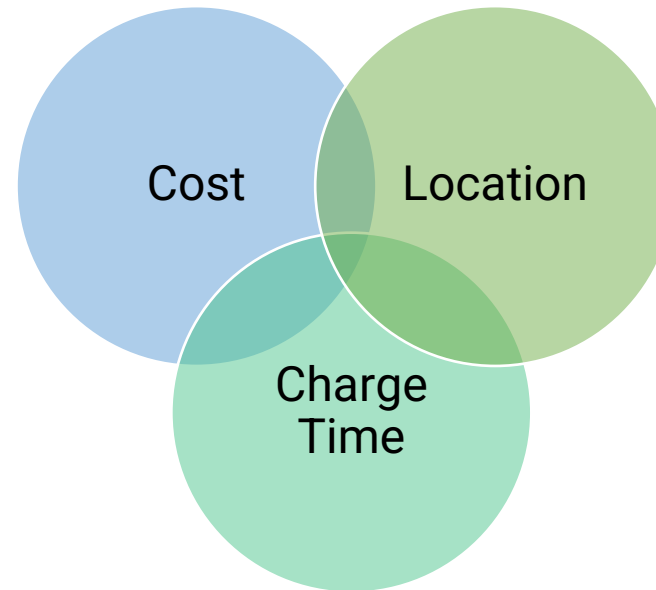
Scope of Protects

Vehicles > Charging > Time > Scope > Use > Grants > Funding

Vehicles



Infrastructure



Selecting the Vehicle

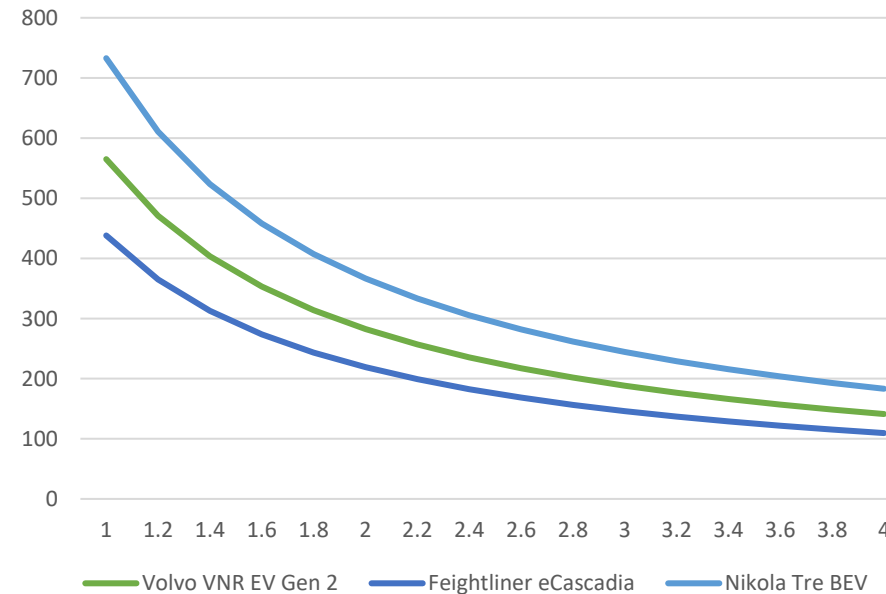
Volvo EV VNR

- Very Similar Driving and Platform
- Existing Tractor Design
- Good Power Levels

Range

- 300 Miles at 2 kw/mi
- 200 Miles at 3 kw/mi
- 100 Miles at 4.2 kw/mi

Range in Miles v. Energy Usage

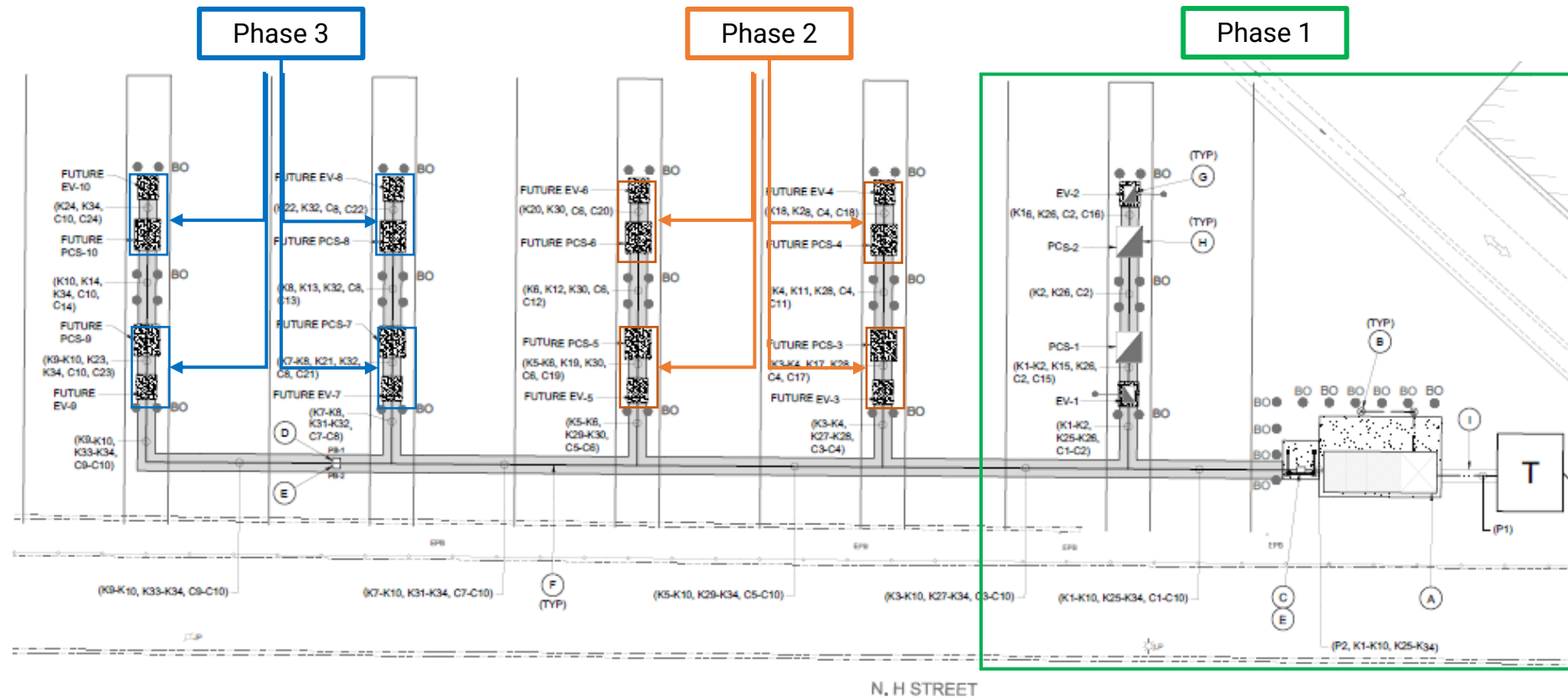


Project Design

Get what you need in the design

Doesn't have to be the whole project at once

Know your full project needs



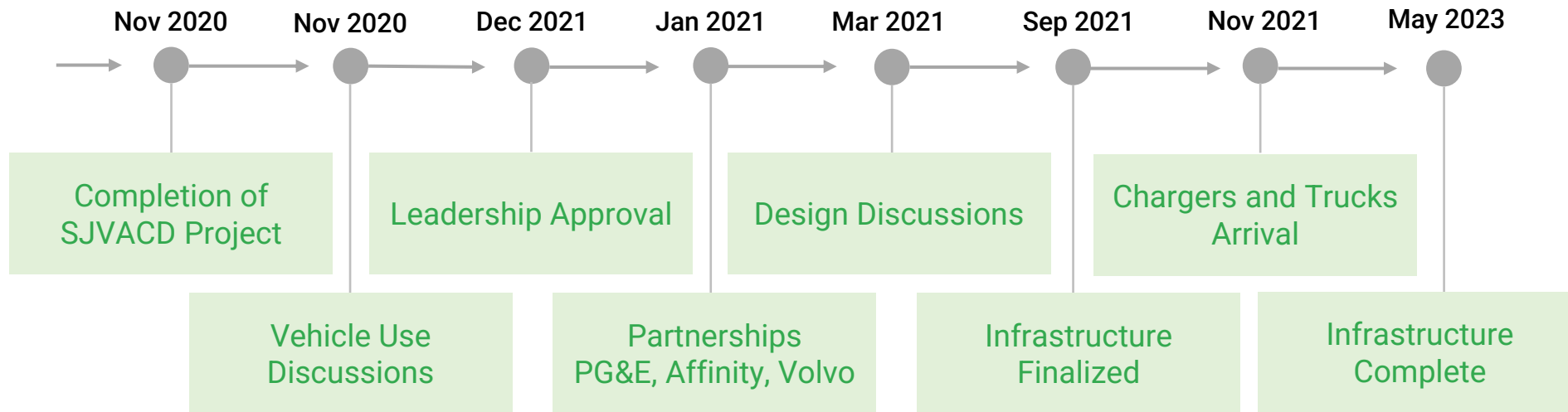
Funding

What grants & funding are available that fit our fleet?

- Local Air Pollution Control District
 - San Joaquin Valley - Air Pollution Control District
 - Standard Truck Replacement
- Hybrid and Zero-Emission Truck and Bus Voucher Incentive Program (HVIP)
Total Program Fund – \$446,721,684
- PG&E EV Fleet Program – Total Program Fund – \$236,000,000
- Carl Moyer – Total Program Fund – \$1,038,100,000
- <https://fundingfindertool.org/>



Overall Project Timeline



Advance Clean Fleets Rule

Percentage of vehicles that must be zero-emission	10%	25%	50%	75%	100%
Milestone Group 1: Box trucks, vans, buses with two axles, yard tractors, light-duty package delivery vehicles	2025	2028	2031	2033	2035 and beyond
Milestone Group 2: Work trucks, day cab tractors, buses with three axles	2027	2030	2033	2036	2039 and beyond
Milestone Group 3: Sleeper cab tractors and specialty vehicles	2030	2033	2036	2039	2042 and beyond

<https://ww2.arb.ca.gov/resources/fact-sheets/advanced-clean-fleets-regulation-summary>



Learnings

Vehicle Selection

- Partnership is key!
 - Manufacture
 - Dealership
 - Training

Deployment

- Driver's training
- Safety training

Infrastructure Planning

- Charger size & work backwards

EV Charger Selection

- Have wants & needs clearly defined

Installation Process

- Learn to push

Funding

- Ask for everything



SHEHADEY

Family Foods, LLC 



California Creamery Operators Association

123rd Annual Meeting

Tuesday June 27, 2023



Kruse Western
Renewable Fuels



Today's Agenda

- WM Transition to CNG
- CNG Life Cycle
- Benefits of CNG
- Grants and Programs
- Project Partners
- KWRF Station Video



Western Milling's Transition to R/CNG

CNG Conversion

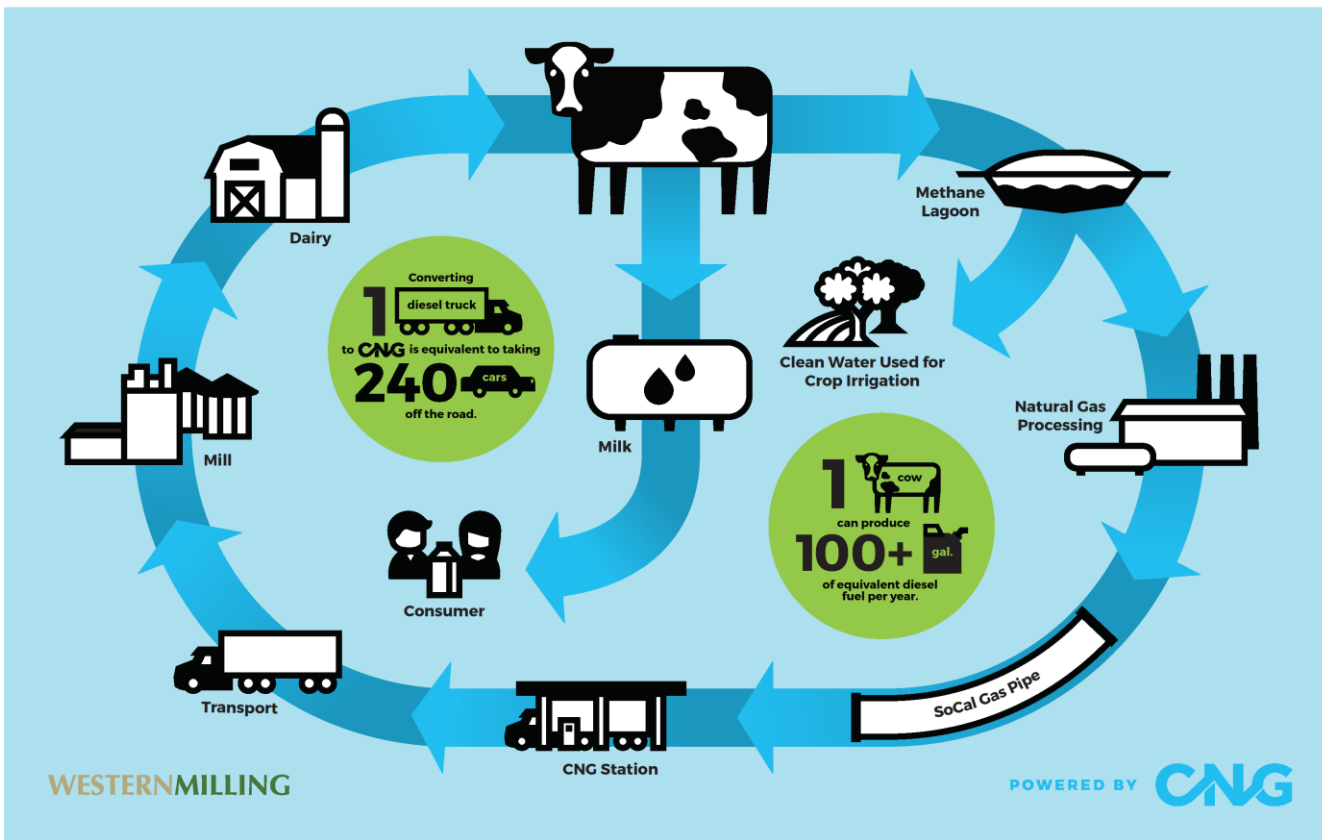
- Western Milling began its CNG conversion process in early 2019
- With a goal to partner with local dairies (our customers)
- Western Milling's legacy business is supplying nutrient solutions to dairies in the Central Valley
- We pride ourselves on having a diversified portfolio and offering support to many industries
- Many dairy bio digester projects have started and are producing gas in the Central Valley today



CNG Life Cycle

CNG Life Cycle

The CNG Cycle



- Manure is transported to digesters via pipeline
- Natural gas is extracted, scrubbed, certified (-CI)
- Rejected into the main pipeline
- KWRF station supplies 100% RNG to our transport division and customers
- Use RNG to fuel our trucks to deliver feed

Benefits of CNG

Benefits of CNG



- On track to reduce 4.9 metric tons of CO₂ per year in disadvantaged communities
- Cost effective replacement to diesel
- Avoid fluctuating diesel prices
- Partners with local dairies to reduce Methane emissions
- 80% reduction in CO₂ emissions for all trucks running on CNG
- Many grant programs through local air districts to reduce transition costs

SJVAPCD Grants and Programs

SJVAPCD Grants and Programs



- Truck Trade Up Program
 - Truck Trade Up - \$100k
 - Fleet Expansion - \$20k
 - Truck Replacement - \$100k
- Clean Vehicle Fueling Infrastructure Program
 - Up to 50% funding for publically accessible projects

Project Partners

Project Partners

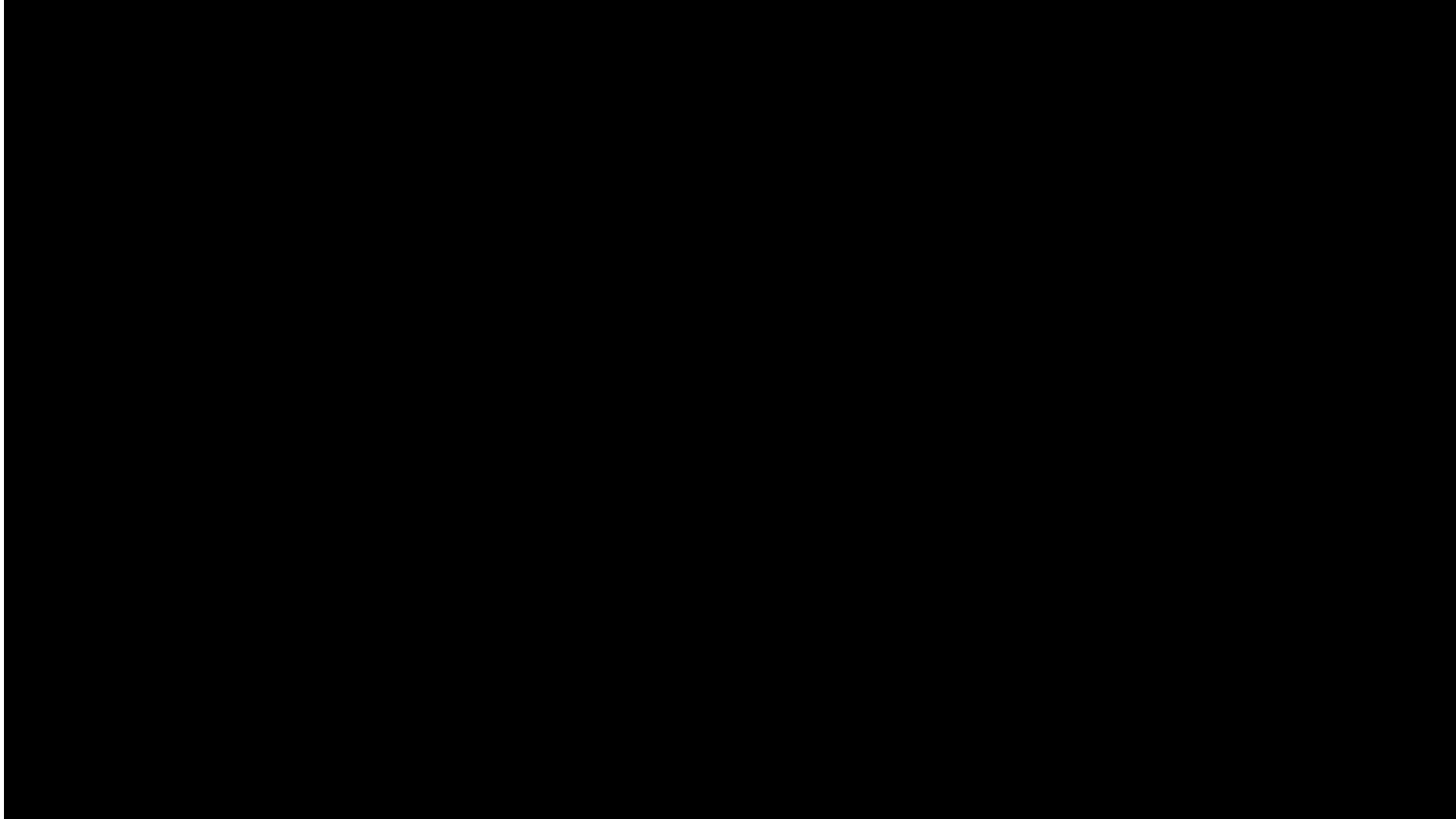


- San Joaquin Valley Air Pollution Control District
- California Air Resources Board - HVIP
- Freightliner – Fresno Truck Center
- Cummins – ISX12N Engine
- Allison Transmission
- A-1 Fuel Systems
- American Natural Gas Vehicle Institute (ANGI)
- Five Creative Group
- And many others..

The background features a solid dark green color with several lighter green, wavy, horizontal stripes that create a sense of movement. A large, stylized leaf shape is positioned on the right side, overlapping the stripes.

Kruse Western Renewable Fuels Promo Video

KWRF Promo Video



Q&A:

Website:

Krusewesternrenewablefuels.com

Sales support:

CNGsales@krusewestern.com

Rurquia@westernmilling.com

V O L V O

VOLVO TRUCKS

California Creamery Operators Association

Volvo Trucks

2023-06-26

V O L V O

TOWARDS FOSSIL-FREE TRANSPORT

50%

CO₂ reduction by

2030

100%

CO₂ reduction by

2040

Three parallel roads

COMBUSTION ENGINE

BATTERY ELECTRIC

FUEL CELL ELECTRIC



DAIRY SEGMENT ANALYSIS

BY THE NUMBERS

- 1,709 FLEETS
- 56,600 AVERAGE MILES PER YEAR
- 250-300 AVERAGE MILES PER DAY



VOLVO

WIDEST RANGE OF CONFIGURATIONS



VNR 300
4x2 Tractor
66,000 GCW
4 Battery Pack



VNR 300
6x2 Tractor
82,000 GCW
4 & 6 Battery Pack



VNR 300
6x4 Tractor
82,000 GCW
4 & 6 Battery Pack



VNR 300
4x2 Straight Truck
33,000 GVW
4 Battery Pack



VNR 300
6x4 Straight Truck
54,000 GVW
4 Battery Pack

LEADING THE SHIFT

Volvo's Electromobility Ecosystem is guiding the journey for the decarbonization of North American fleets



2023

36

**EV Certified
Volvo Trucks
Dealers**

21

**states /
provinces**

56

**Dealer
certification
in process**



VOLVO

WE ACT NOW TO DELIVER SUSTAINABLE TRANSPORT SOLUTIONS TO OUR CUSTOMERS



THANK YOU!

V O L V O



California Creamery Operators Association

Justin Loyear

Accelerating toward Destination Zero

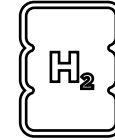
Cummins will continue to innovate and invest as we advance along the path to zero, but we can't do it alone.

- Action is required today.
- Progress requires partnership.
- Technology leadership is critical.

ENERGY SOURCES



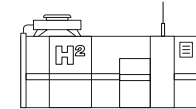
LOW CARBON
FUELS



GREEN HYDROGEN
ECONOMY

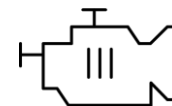


DECARBONIZED
GRID

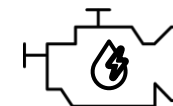


STORAGE

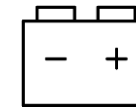
POWER SOLUTIONS



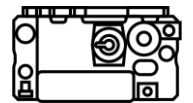
ADVANCED
ENGINES



HYBRID



BATTERY
ELECTRIC

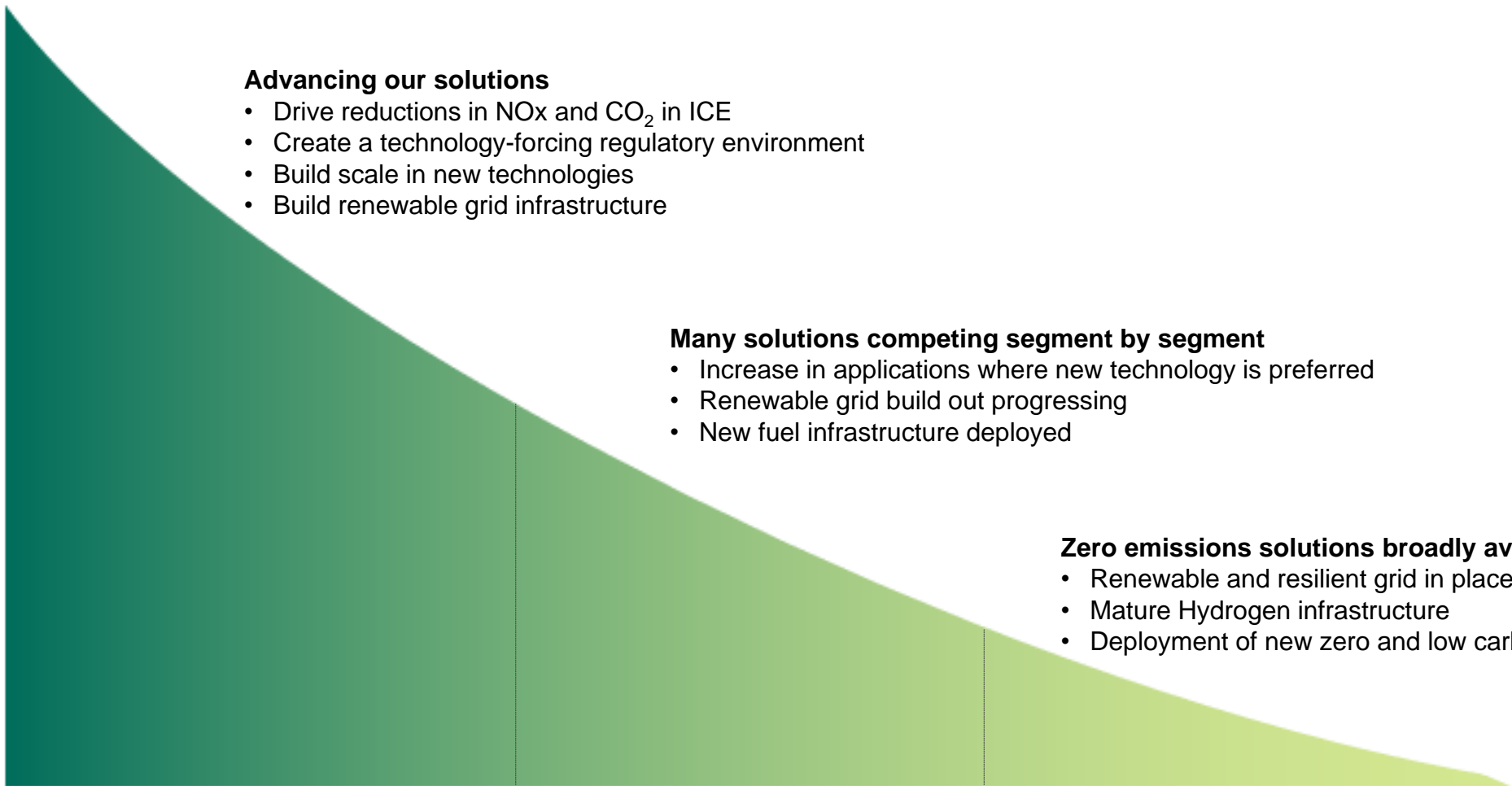


FUEL CELL
ELECTRIC

Reaching Destination Zero

CO₂ emissions

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%



Advancing our solutions

- Drive reductions in NOx and CO₂ in ICE
- Create a technology-forcing regulatory environment
- Build scale in new technologies
- Build renewable grid infrastructure

Many solutions competing segment by segment

- Increase in applications where new technology is preferred
- Renewable grid build out progressing
- New fuel infrastructure deployed

Zero emissions solutions broadly available

- Renewable and resilient grid in place
- Mature Hydrogen infrastructure
- Deployment of new zero and low carbon technologies

2021

2030

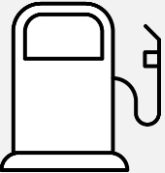
2040

2050

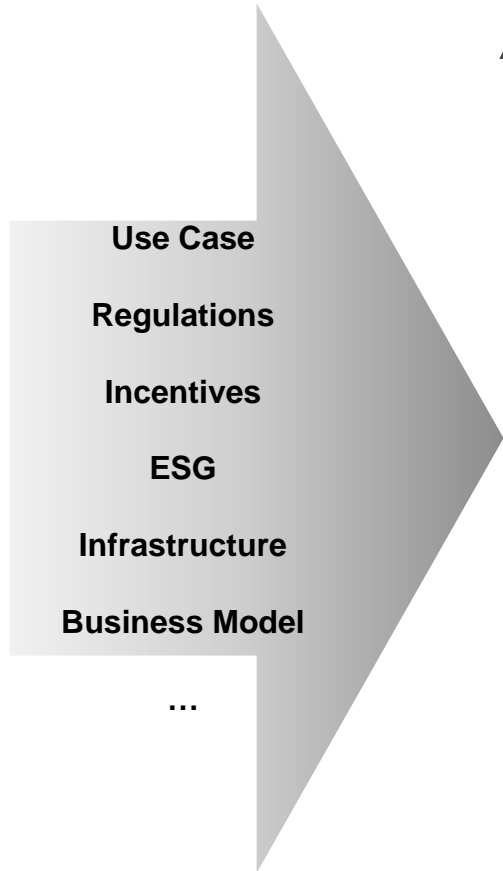
Driving factors: energy source decarbonization and infrastructure investment, regulatory advancements, and customer pull

Different Use Cases: **Complementary Technology**

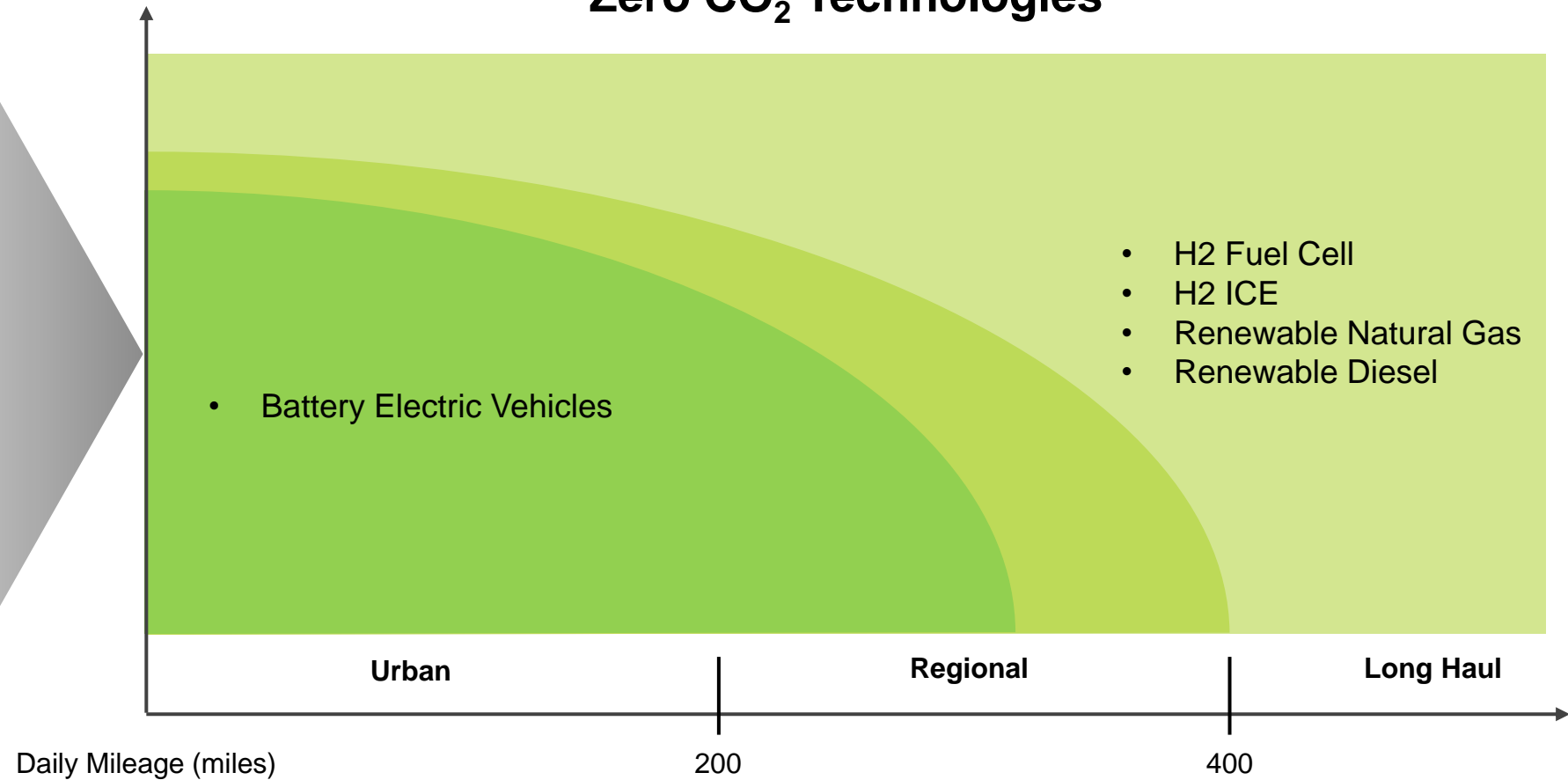
Diesel



Versatile
Reliable
Low Cost
Ubiquitous

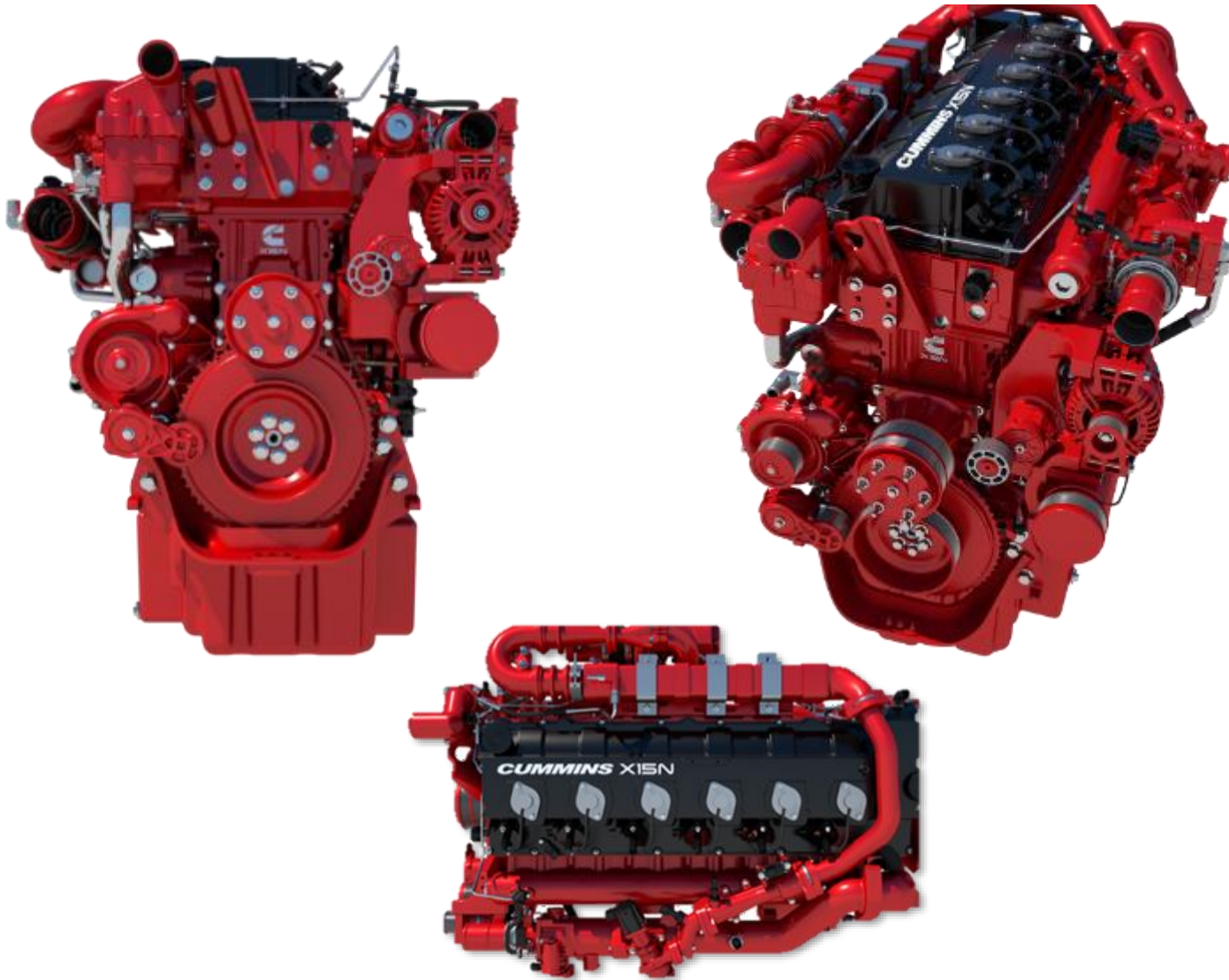


Zero CO₂ Technologies



Investments to Destination zero

Cummins New X15N



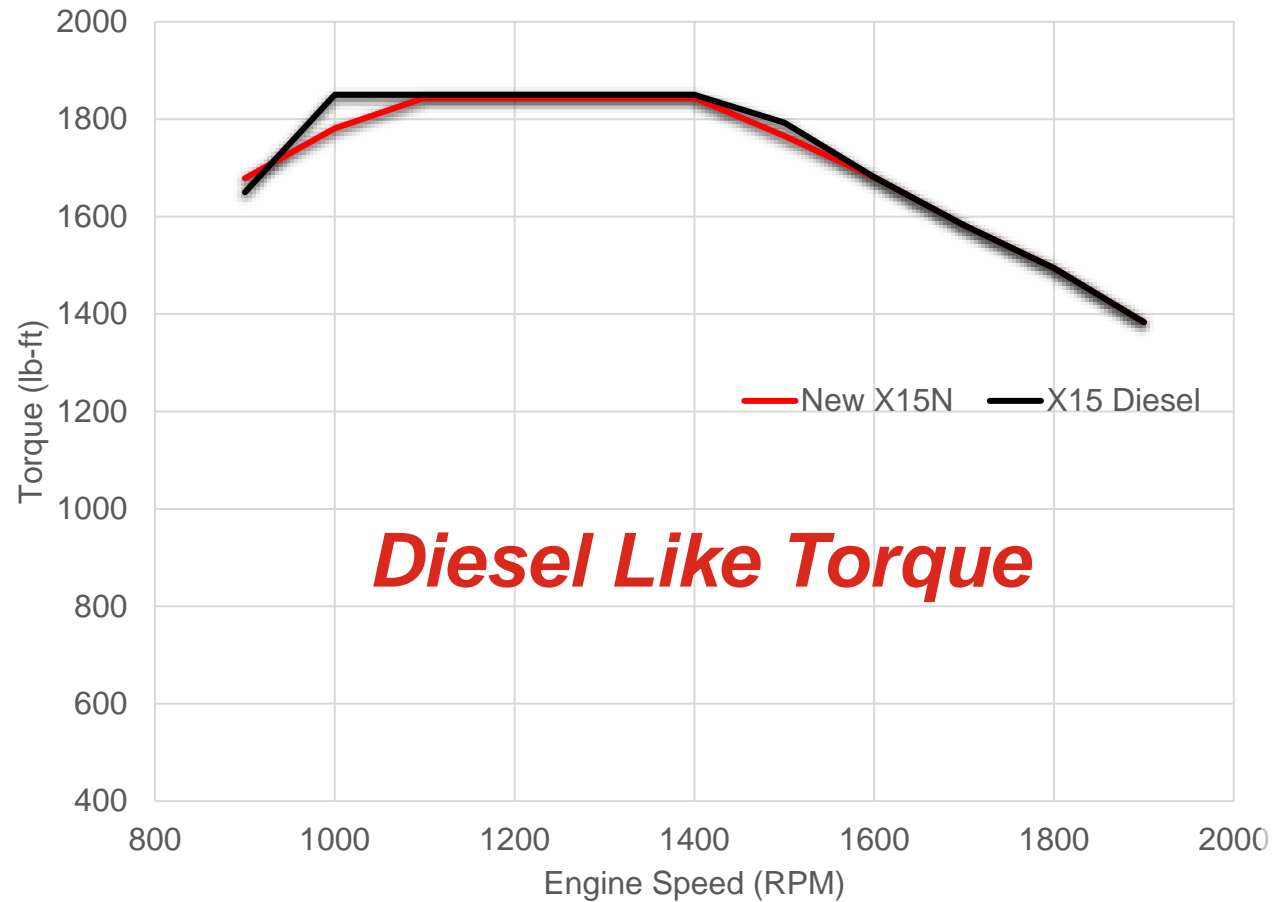
- Better fit for linehaul duty-cycles
- Up to 500 hp / 1850 lb-ft
- 500 lbs lighter than X15 and 300 lbs lighter than ISX12N
- Leverages RNG for carbon-negative powertrain options
- Maintenance free passive aftertreatment

X15N™

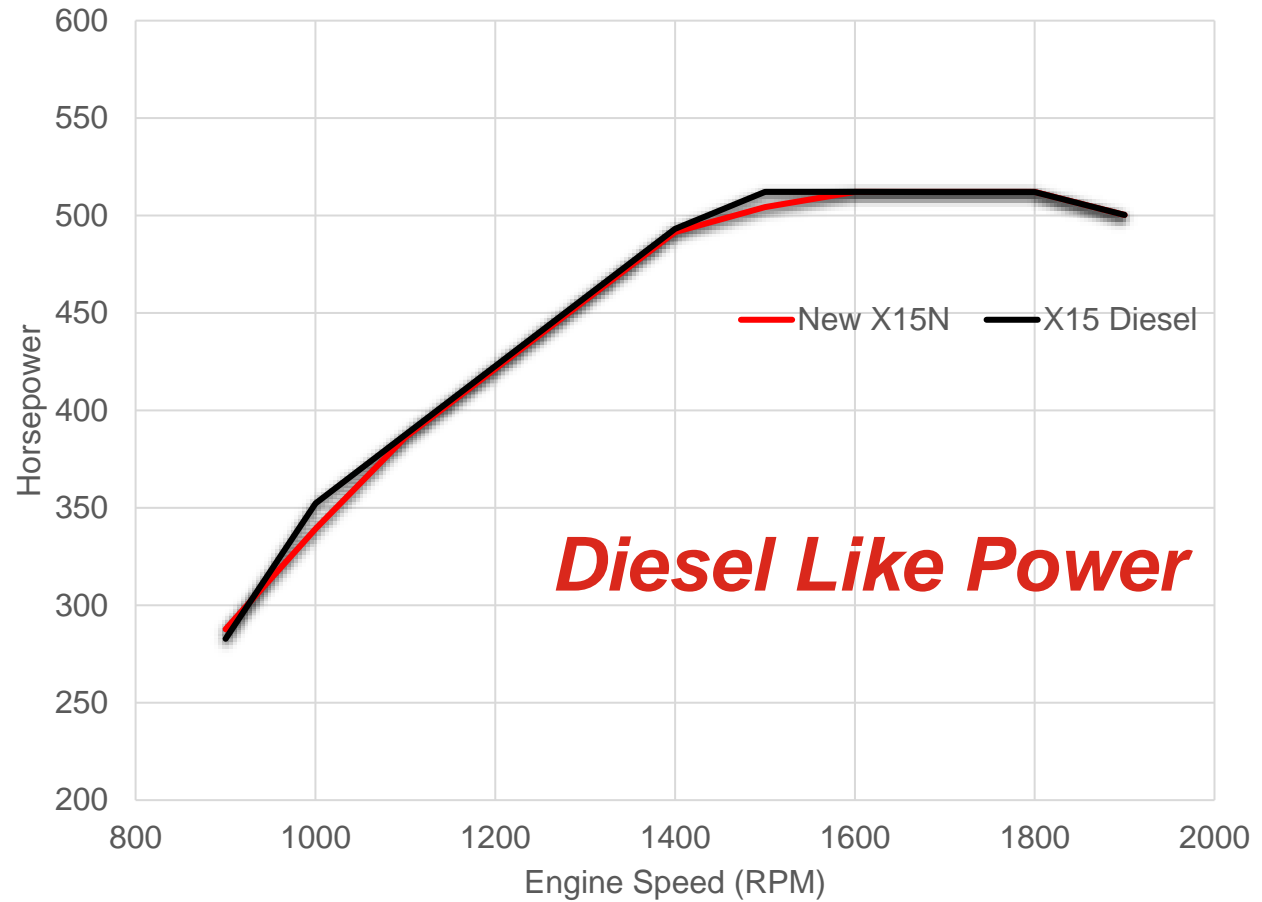
vs. X15 Diesel

Preliminary

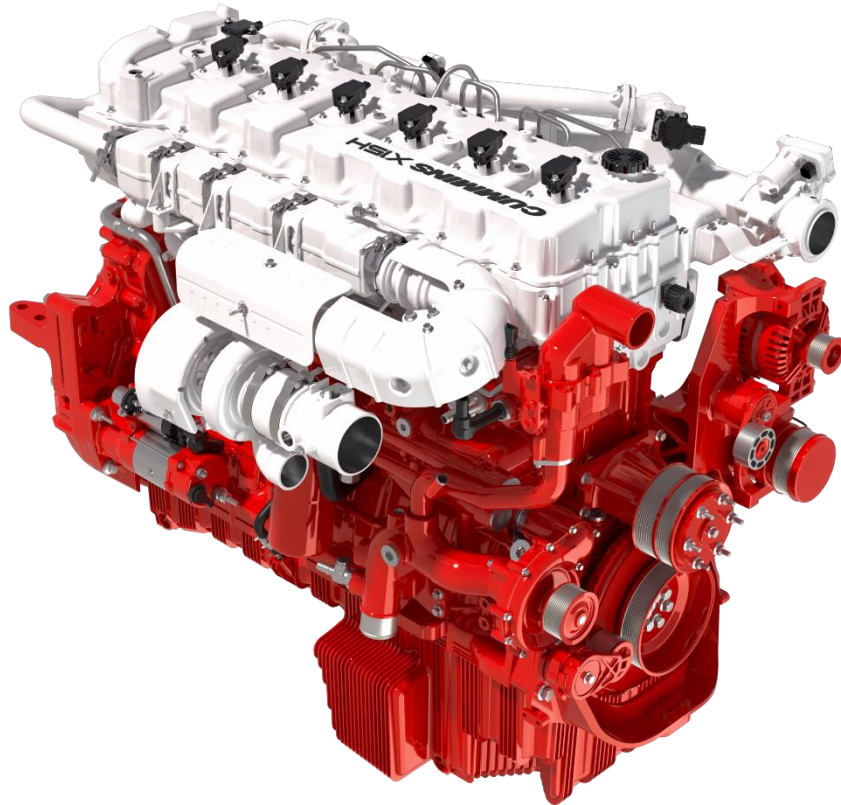
Torque Curve Comparison



Power Curve Comparison



Hydrogen ICE: Engine Specs



A Class 8 sleeper cab Hydrogen Engine powered vehicle will generate 144 fewer metric tons of CO₂/year and 1,437 fewer metric tons of CO₂ over its lifetime vs. the same diesel-powered vehicle*.

Engine	X15H
Displacement	15-liters
Fuel	Hydrogen
Power	400 - 500 hp
Torque	1450 - 1850 ft lb
Fuel Economy	6.25 miles/kg
DEF Consumption	0.00375 gal/mile (similar to diesel)
Dry System Weight	2,500 lbs
CO₂	99%+ lower tailpipe than 2022 diesel standard
NO_x	75% lower tailpipe than 2022 diesel standard

* Tailpipe CO₂ emissions modeled using EPA's Greenhouse Gas Emissions Model (GEM) for Medium- and Heavy-Duty Vehicle Compliance.

Accelera's Core Technologies

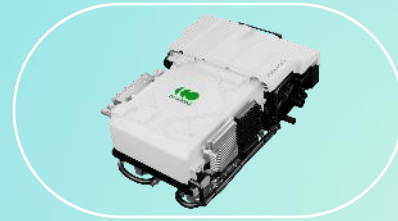


Electrolyzers

Creating solutions for industrial and commercial hydrogen generation and megawatt-scale energy storage

Industrial processes and fueling stations: PEM generator, alkaline hydrogen generator

Critical and uninterruptible power supply, power-to-gas technology



Fuel Cell Systems

Creating and integrating fuel cells for mobility and stationary power applications

Electric mobility: heavy-duty truck, transit bus, rail

Utility: microgrids, megawatt-scale grid firming and renewable integration

Commercial/Industrial: manufacturing, data centers, water treatment facilities, hotels/resorts



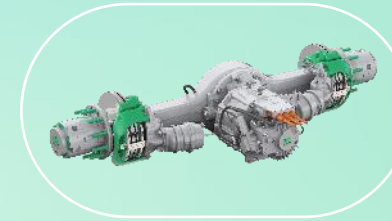
Electrified Components

Creating technologies and products for commercial battery electric vehicles and battery energy storage systems

On-highway: transit bus, school bus, medium-duty truck, walk-in van

Off-highway: construction equipment, terminal tractor, material handling, energy storage systems

Components: battery modules, battery packs, PCAs



ePowertrain Systems

Creating technologies and delivering eAxles for electrified vehicles

On-highway: medium-duty truck, heavy-duty truck, walk-in van, transit bus, school bus

Off-highway: construction equipment, terminal tractor

Components: integrated eAxles



Traction Systems

Creating technologies and delivering electric traction systems for electrified vehicles

On-highway: medium-duty truck, heavy-duty truck, walk-in van, transit bus, school bus

Off-highway: construction equipment, terminal tractor

Components: motors and inverters for remote mount and eAxle

